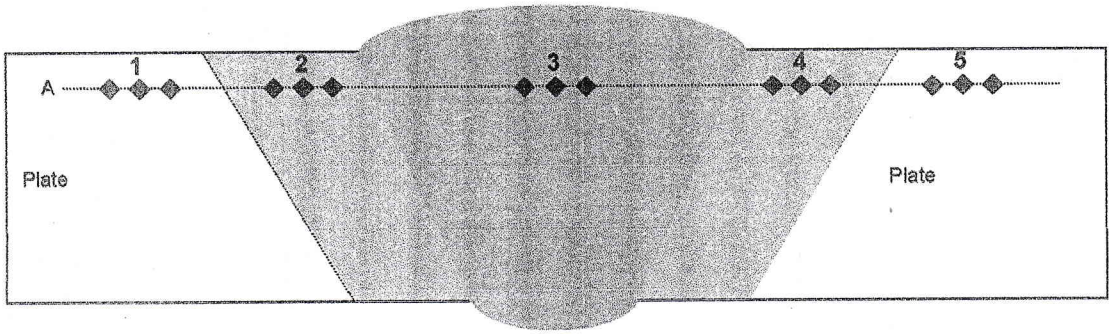
LABORATORIUM KONSTRUKSI DAN KEKUATAN KAPAL
DEPARTEMEN TEKNIK PERKAPALAN
FAKULTAS TEKNOLOGI KELAUTAN
INSTITUT TEKNOLOGI SEPULUH NOPEMBER
Gedung W – Lantai 1, Kampus ITS Sukolilo, Surabaya 60111
Telp./Fax. 031 599 4933, Email: labkonjtp@gmail.com

ITS Institut Teknologi Sepuluh Nopember

REPORT ON TEST RESULT NO. : /IT2.4.I.1/PM.05.02/2019

DATE	:	26 - 7 - 2010
ORDER FROM	:	BUDI
TEST STANDARD	:	
WPQT NO.	:	2.1 (TP II)
JOINT DESIGN	:	Butt Welded
MATERIAL SPEC.	:	Plate
P.NO. Gr.NO.	:	
THICKNESS	:	
WELDING PROCESS	:	
TEST POSITION	:	
WELDER NAME	:	

1. HARDNESS TEST



Location	Vickers Hardness Number (HV. 1)				
	Base Metal	HAZ	Weld Metal	HAZ	Base Metal
A	1	2	3	4	5
Hardness Value	84,2	85,9	88,43		
Average					

Equipment: Micro Vickers Hardness Tester, Model: TH 712, Time Group INC, China

NOTES : This report is valid only for the specimen tested on the Laboratory of Ships Strength and Construction

Witnessed by :

Tester of the Laboratory
Ships Strength and Construction

LAB. KONSTRUKSI DAN KEKUATAN ★ F.T. KELAUTAN I.T.S

AKH. FAIRUZ H.

LABORATORIUM KONSTRUKSI DAN KEKUATAN KAPAL
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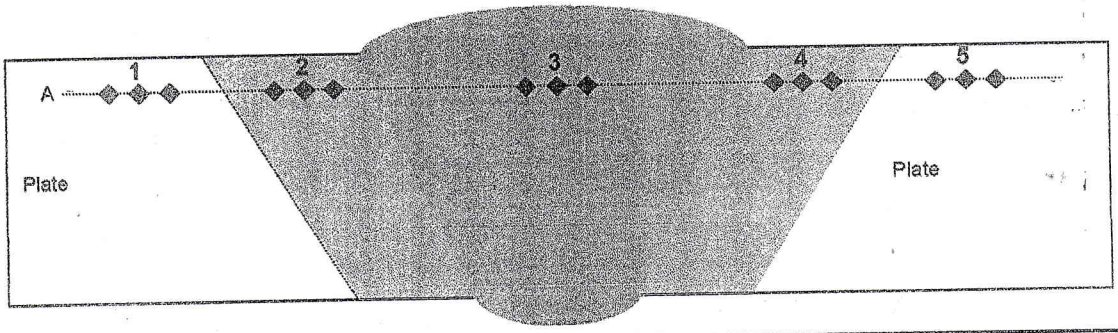
ITS Institut Teknologi Sepuluh Nopember

REPORT ON TEST RESULT NO. : /IT2.4.I.1/PM.05.02/2019

DATE : 26-7-2020
ORDER FROM : Bucah
TEST STANDARD : 2.2 CTP I)
WPQT NO. :
JOINT DESIGN : Butt Welded
MATERIAL SPEC. : Plate
P.NO. Gr.NO. :
THICKNESS :
WELDING PROCESS :
TEST POSITION :
WELDER NAME :

1. HARDNESS TEST



Location	Vickers Hardness Number (HV. 1)														
	Base Metal			HAZ			Weld Metal			HAZ			Base Metal		
A	1			2			3			4			5		
Hardness Value		85,53			90,84			95,55							
Average															

Equipment: Micro Vickers Hardness Tester, Model: TH 712, Time Group INC, China

NOTES : This report is valid only for the specimen tested on the Laboratory of Ships Strength and Construction

Witnessed by :

Tester of the Laboratory
Ships Strength and Construction

LAB. KONSTRUKSI DAN KEKUATAN ★ FT. KELAUTAN I.T.S

AKH. FARIL M.

ITS Institut Teknologi Sepuluh Nopember

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REPORT ON TEST RESULT NO. : /IT2.4.I.1/PM.05.02/20

DATE : 24 - 7 - 2020
ORDER FROM : Muhammad Fadi
TEST STANDARD : ASME SEC.IX / AWS.D1.1 / BKI / LR / DNV-GL
WPQT NO. :
PQR NO, :
JOINT DESIGN : Butt Joint
MATERIAL SPEC. : Plate / Pipe
THICKNESS / DIA. : 10 mm + 6 mm
WELDING PROCESS :
TEST POSITION :
WELDER NAME :
ELECTRODE :

1. TENSION TEST

NO	CODE MATERIAL	SPECIFICATION SAMPLE				TENSILE TEST RESULTS		
		WIDTH	THICK	DIA.	C S A	YIELD STRENGTH	ULTIMATE STRENGTH	BREAKING
		(mm)	(mm)	(mm)	(mm^2)	MPa	MPa	
1	TPC1	25,11	5,86	–	147,15	163,10	180,09	Weld Metal
2	TPCII	25,26	4,99	—	126,05	202,30	220,15	Weld Metal
3	TPNCI	24,98	5,84	—	145,88	154,24	167,95	Weld Metal
4	TPNCII	25,29	5,84	—	147,69	162,50	182,82	Weld Metal.

NO	F. YIELD		F. ULTIMATE	
	KN	N	KN	N
1	24		26,5	
2	25,5		27,75	
3	22,5		24,5	
4	24		27	

II. BENDING TEST , ANGLE OF BEND : 0 DIAMETER of FORMER : mm

NO	SAMPLE MARK	IDENTIFICATION	WIDTH (mm)	THICK. (mm)	TEST RESULTS	
					OPEN DEFECT (mm)	CRACK (mm)

Witnessed by :

1.
2.
3.
4.
5.

The Laboratory Of Ships Strength And Construction
FT. Kelautan ITS

Tester

ITS Institut Teknologi Sepuluh Nopember

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REPORT ON TEST RESULT NO. : /IT2.4.I.1/PM.05.02/20

DATE : 24 - 7 - 2020
ORDER FROM : Budi Setiawan
TEST STANDARD : ASME SEC IX / AWS.D1.1 / (BKI) / LR / DNV-GL
WPQT NO. :
PQR NO, :
JOINT DESIGN : Butt Joint
MATERIAL SPEC. : (Plate) / Pipe
THICKNESS / DIA. : 10 mm
WELDING PROCESS :
TEST POSITION :
WELDER NAME :
ELECTRODE :

1. TENSION TEST

NO	CODE MATERIAL	SPECIFICATION SAMPLE				TENSILE TEST RESULTS		
		WIDTH	THICK	DIA.	C S A	YIELD STRENGTH	ULTIMATE STRENGTH	BREAKING
		(mm)	(mm)	(mm)	(mm^2)	MPa	MPa	
1	TP 1	25,23	10,62	-	267,94	179,15	210,87	Weld Metal
2	TP 2	25,33	10,37	-	262,67	156,09	177,03	Weld Metal.

NO	F. YIELD		F. ULTIMATE	
	KN	N	KN	N
1	48		56,5	
2	41		46,5	

II. BENDING TEST , ANGLE OF BEND : 0 DIAMETER of FORMER : mm

NO	SAMPLE MARK	IDENTIFICATION	WIDTH (mm)	THICK. (mm)	TEST RESULTS	
					OPEN DEFECT (mm)	CRACK (mm)

Witnessed by :

1.
2.
3.
4.
5.

The Laboratory Of Ships Strength And Construction
FT. Kelautan ITS

Tester